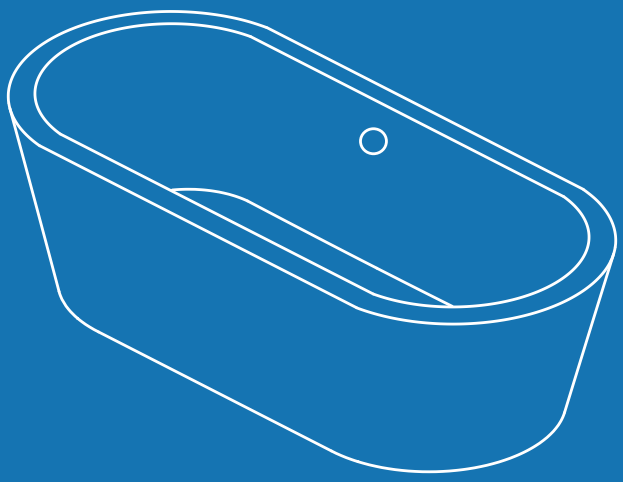
File Number:16350

ACRYL IC BATHTUB

Installation Manual



Document Type	Product Category	Language
Installation Manual	**Acrylic Bathtub**	**English**

MODEL

Aria/Cascade/Fiora/Horizon/Vienna/Calista Collections

Important

- This warranty is only valid if installed by a professional installer following the steps in the instructions.
- After installation is completed, this manual must be kept by the customer.

NOTE

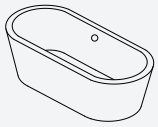
As the product style is continuously updated, the actual product may not match the illustration, but the basic principle is the same.

PRE-INSTALLATION & PREPARATION

Before You Begin

- Please check the product for completeness and possible damage immediately after receiving the goods.
- Inform your dealer immediately if any damage occurs; we are not responsible for damage incurred during or after installation.
- Check the door width before starting work, and whether the purchased bathtub can safely pass through the door.
- Be careful not to use hoses or mounting parts when handling the tub.
- Do not lay any circuit under the bathtub. Use a suitable protective cover during installation to avoid damage or debris blockage.
- After connecting water supply and drainage pipes, you must test the water to check for any leakage.
- Special precaution: Ensure no ammonia or abrasive cleaning agents contact the installed parts when cleaning.

Included Parts



Acrylic Bathtub



Side drain fittings



Installation instructions

Suggested Tools & Materials

A. Required Tools



Wrench



Scale



Spirit Level



Safety Shoes



Square Ruler



Screwdriver



Pliers



Utility Knife

B. Required Materials



Plumbing Putty



Wall Protector

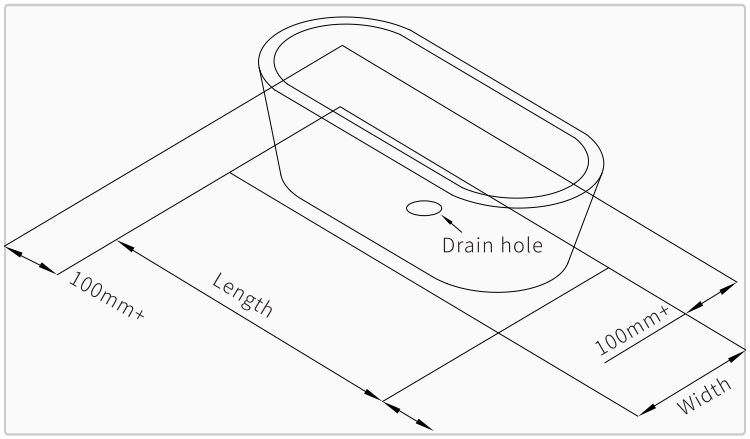


Sealing Silicone

INSTALLATION STEPS

1 BATHTUB INSTALLATION PREPARATION

Please ensure a space **100 mm larger** than the product size of the bathtub on all sides, and determine the installation position of the bathtub.

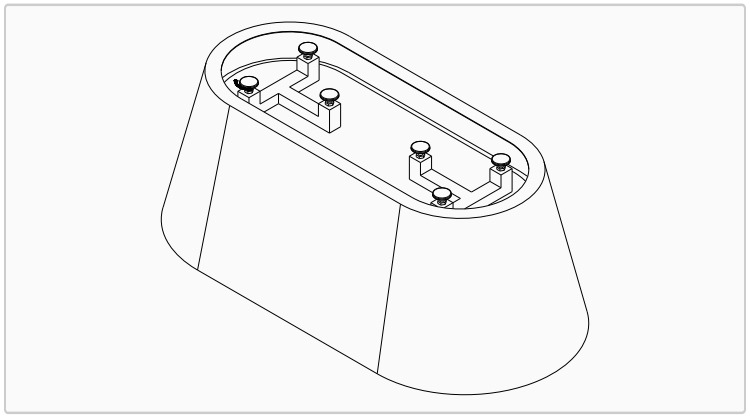


ⓘ Key Requirements

- Verify drain hole position before finalizing location.
- Ensure 100 mm clearance on all sides for installation access.
- Confirm floor is structurally sound to bear bathtub load.

2 BATHTUB INSTALLATION

Place the bathtub **upside down** on the upholstery/drop cloth, and adjust the bathtub feet **2–3 mm above the edge** of the bathtub, making sure weight-bearing is on the bathtub feet.

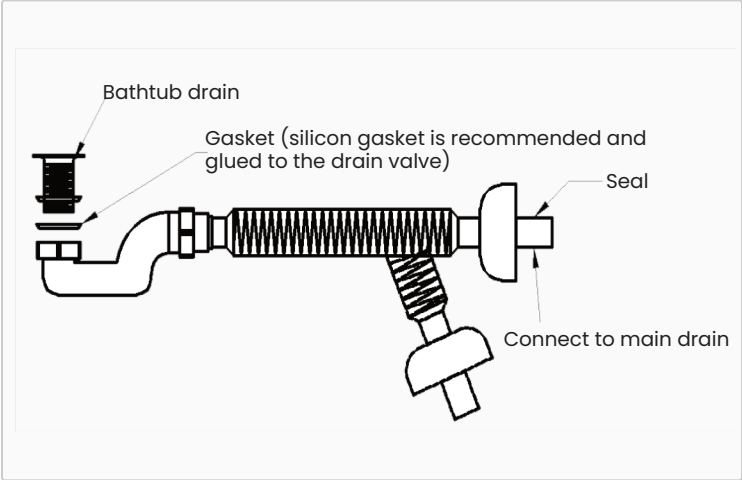


⚠ Caution

- Protect bathtub surface during this step to prevent scratches.
- Place drop cloth on flat, stable surface before flipping tub.
- Ensure tub is stable before adjusting feet.

3 CONNECTING THE DRAINAGE PIPE

Connect the bathtub drain to the main drain. After installation, fill with water to check if the seal is good.



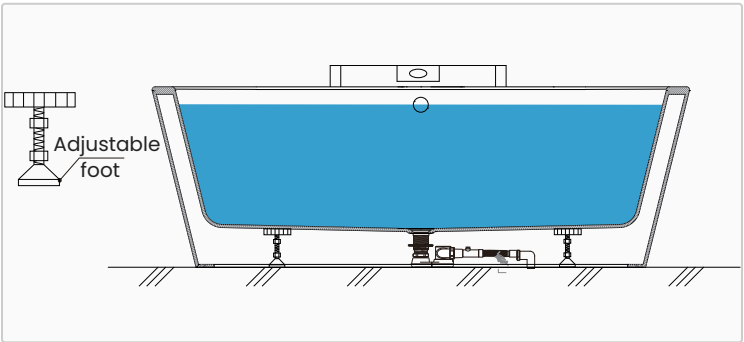
- Apply sealant/putty between drain and bathtub surface.
- Silicon gasket is recommended and should be glued to the drain valve.
- Connect drain to main drain pipe securely.
- Tighten all connections securely.
- Fill with water after installation to verify seal integrity.

ⓘ Verification

- Fill tub with water to confirm no leaks at drain connection.

4 ADJUST STABILITY

To prevent issues from uneven ground, fine-tune the bathtub feet until the overall level of the bathtub is achieved, then conduct a full water test to ensure the drainage seal.

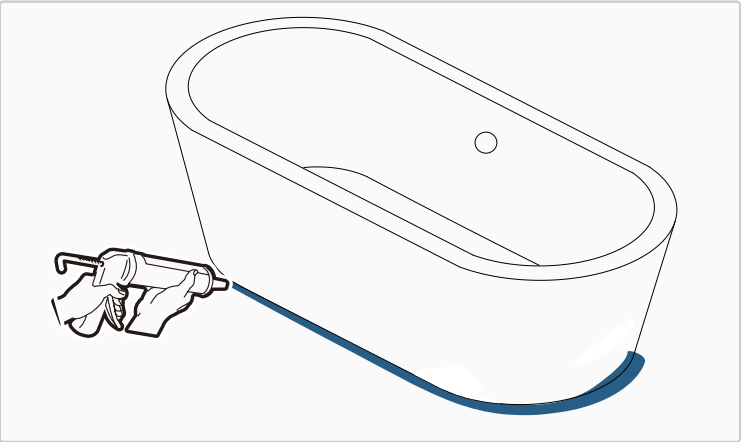


✔ Verification

- Tub must be level in all directions before proceeding.
- Conduct a full water test to ensure drainage seal is intact.
- Check that all feet bear weight evenly on the floor.

5 FIX THE BATHTUB

- Use silica gel to fix the base on the ground.
- Apply sealant evenly around the perimeter base.
- Wait for silicone to cure for **24 hours** before proceeding to any other construction.



⚠ **Important**

- Do not use the bathtub before the silicone has fully cured (24 hours minimum).

6 CLEAN UP

After installation, clean the floor, then clean the bathtub with a rag dipped in a **neutral detergent**. Do not use ammonia-based or abrasive cleaning products.

✔ **Final Check**

- All connections tight and leak-free.
- Tub is level and secure on the floor.
- Silicone sealant fully cured (24 hours).
- Surface cleaned with neutral detergent — no ammonia-based cleaners used.
- Floor area cleaned of all debris and dust.

AFTER-SALES & GUARANTEE

★ 5-Year Warranty Policy

1. Sera Bathroom Designs warrants your purchase to be free from defects in workmanship and materials under normal use and service for a period of five (5) years from the initial date of purchase by owner/end-user, contractor, or builder from an authorized dealer.
2. To file a claim within the warranty period, please contact the authorized dealer you purchased the product from. Feel free to contact as us at 1-833-411-7372 for more information about your warranty policy.
3. The following exclusions are **not** within the scope of the 5-year warranty period:

⚠ Warranty Exclusions

- Faults and damages caused by incorrect operating procedures, breakage or damages caused by normal wear and tear, fault, carelessness, abuse, misuse, misapplication, improper maintenance, alteration or modification of the unit.
- Faults and damages caused by chemical or natural corrosion, accident, fire, flood, act of God or any other casualty.
- Faults and damages caused by sand, dirt, ferrous water, hard water, or salt water.
- Dirty or rusted parts caused by improper daily maintenance.

ⓘ Note

- Sera Bathroom Designs strongly recommends that its products are installed by licensed professionals with experience in bathroom renovations.
- Sera Bathroom Designs is not liable for any costs, damages or claims resulting from the purchase of products that do not fit through openings or existing structures.
- Sera Bathroom Designs is not liable for any costs, damages or claims resulting from defects that could have been discovered, repaired or avoided by inspection and testing prior to installation.
- Sera Bathroom Designs is not liable for personal injuries or death to any person or for any direct, special, incidental or consequential damage, loss of use, loss of time, loss of profits, inconvenience, incidental expenses, labour or material charges, or any other costs resulting from the use of its products or pertaining to the application of the present warranty, or resulting from the removal or replacement of any product or element or part covered by this warranty.
- In any case, SERA Bathroom cannot be liable for any amount over and above the purchase price paid for the product.

SUPPORT:
support@serabathroomdesigns.com
1-833-411-7372
www.serabathroomdesigns.com

INSTALLER NOTES

Installation Notes

Installer Name | Date | Signature